

A20-VII

Tornio a fantina mobile

Item	A20-VII	
Maximum machining diameter	ø20mm	
Maximum machining length	Guide-bushing	200mm
	Guide-bushing-less	2.5D(Max. 55mm)
Maximum drilling diameter for main spindle	ø10mm	
Maximum tapping diameter for main spindle (tap,die)	M8	
Spindle speed	Max.10,000min ⁻¹	
Maximum drilling diameter for rotary tool	ø7mm	
Maximum tapping diameter for rotary tool	M6	
Spindle speed of the gang rotary tool	Max.6,000min ⁻¹ (rating4,800min ⁻¹)	
Maximum chuck diameter of back spindle	ø20mm	
Maximum protrusion length of the back spindle workpiece	50mm	
Maximum drilling diameter in back machining process	ø8mm	
Maximum tapping diameter in back machining process	M6	
Back spindle speed	Max.8,000min ⁻¹	
Number of tools to be mounted	21	
Tool size	Turning tool	□12mm (□13mm, □16mm)
Rapid feed rate	X1 axis	18m/min
	X2 axis	32m/min
	Y axis	32m/min
	Z1 axis	32m/min
	Z2 axis	32m/min
Motors	For spindle drive	2.2/3.7kW
	For tool spindle drive	0.75kW
	For back spindle drive	1.1/1.5kW
	For cutting coolant oil	0.25kW
Input power capacity	6kVA	
Center height	1,050mm	
Weight	2,550kg	